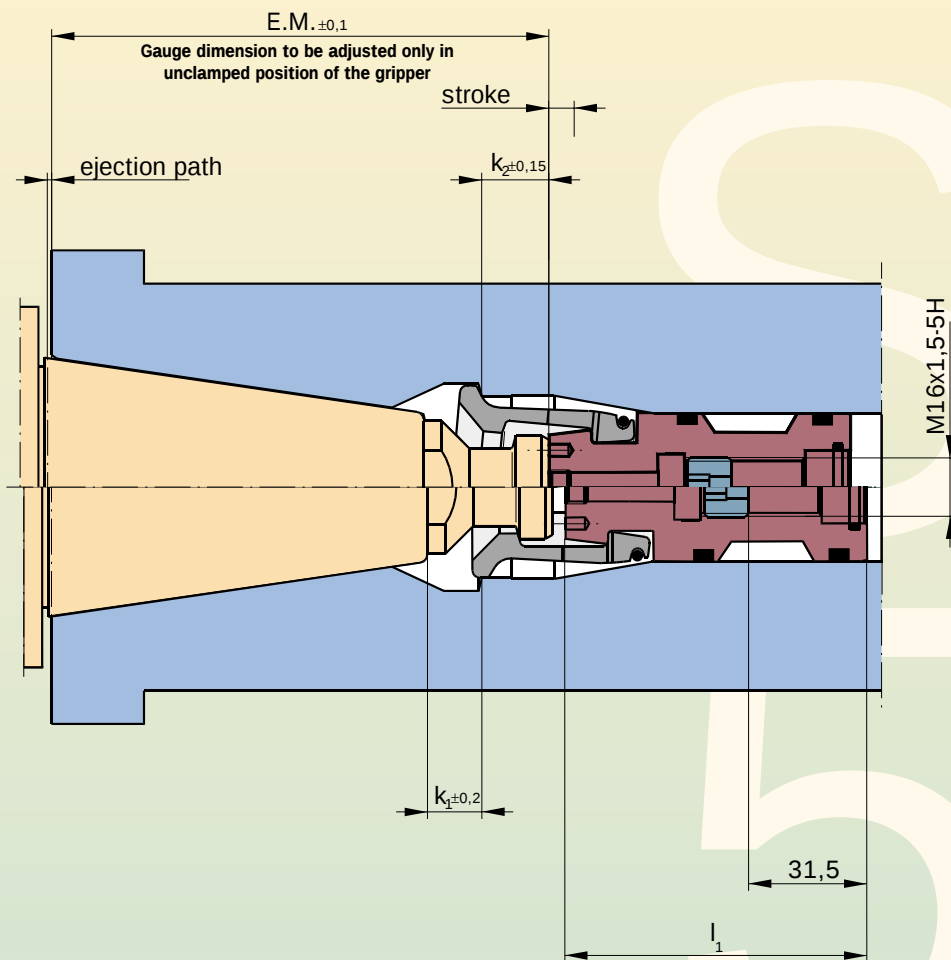


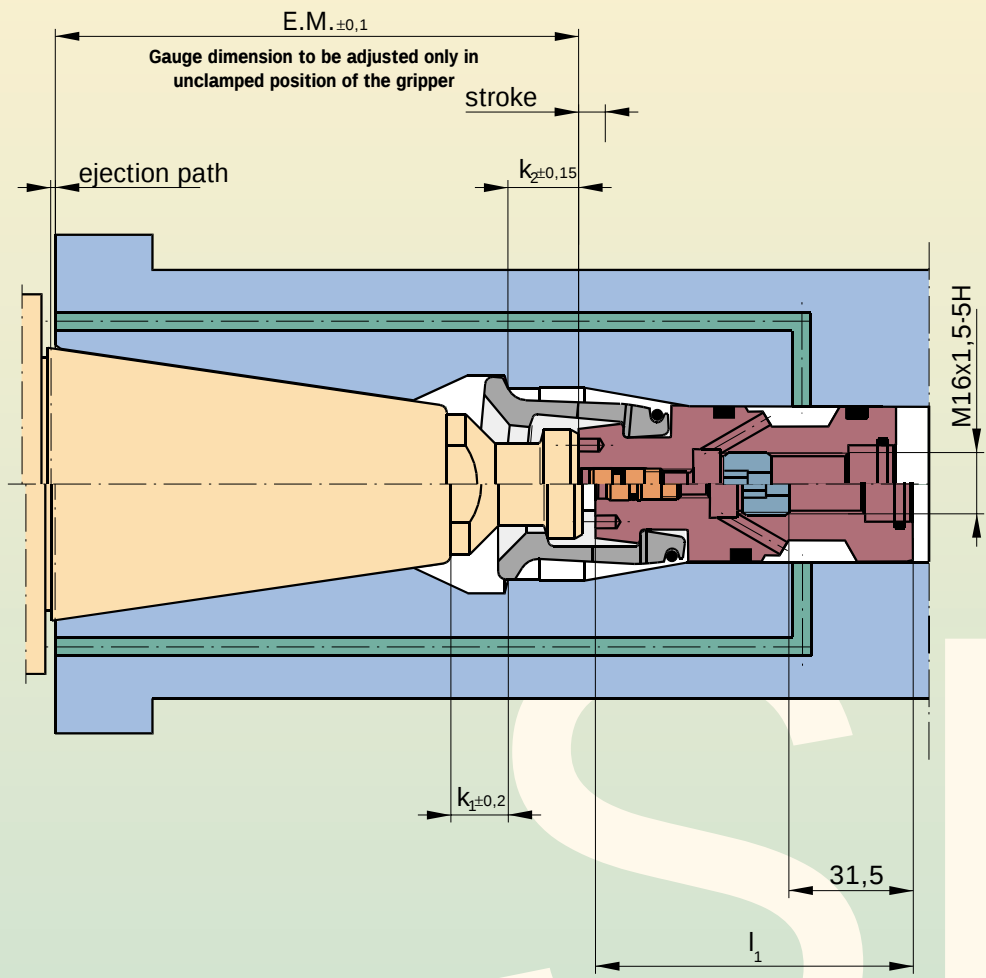


tool standard		code
DIN 69871/69872	ISO 7388/1/2 Typ A	A1
ANSI B 5.50 - 78	ISO 7388/1/2 Typ B	C1
MAS 403 - 1982 BT/PT 2 (30°)		E1
MAS 403 - 1982 BT/PT 1 (45°)		F1
medium transfer		
without transfer		1
axial transfer		2

Technical data for the combination
insider spindle intensifier - rotary
union/unclamp unit in ES/IS-power
drawbar

rated quantity		SK 50			
code		A1	C1	E1	F1
medium transfer		1 / 2			
[N]	pull in force	25000	23000		
[mm]	stroke	6	6	6	6
	ejection path	1	1	1	1
	reference gauge	134,6	126	145,75	145,75
	k ₁	14,75	14,75	14,7	14,7
	k ₂	18,1	9,5	29,25	29,25
	l ₁	79,7	87,9	68,8	68,8
order no.	mounting tool	95.101.337.9.2	95.101.337.9.2	95.101.337.9.2	95.101.337.9.2

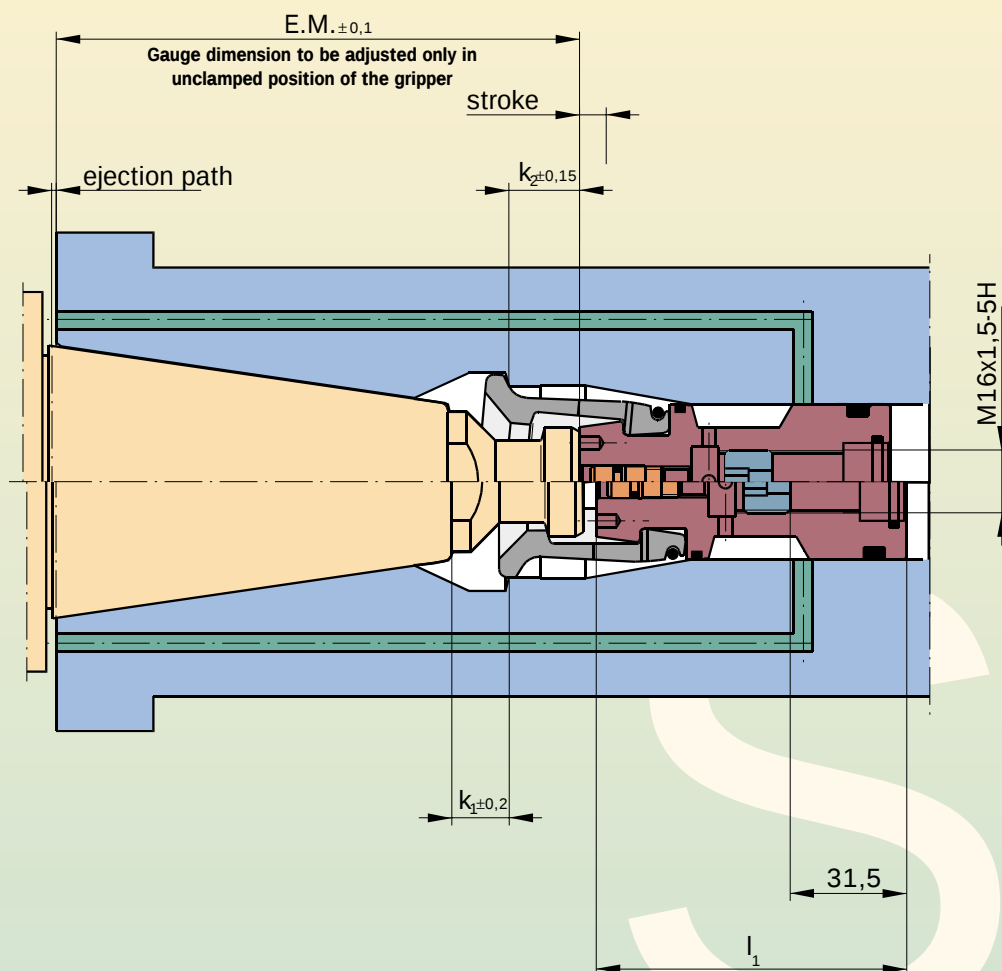
Subject to modification due to technical advance!



tool standard		code
DIN 69871/69872	ISO 7388/1/2 Typ A	A1
medium transfer		
radial transfer		3

[mm]	rated quantity	SK 50
	code	A1
	medium transfer	3
	pull in force	25000
	stroke	6
	ejection path	1
	reference gauge	134,6
	k ₁	14,75
	k ₂	18,1
order no.	l ₁	79,7
	mounting tool	95.101.337.9.2

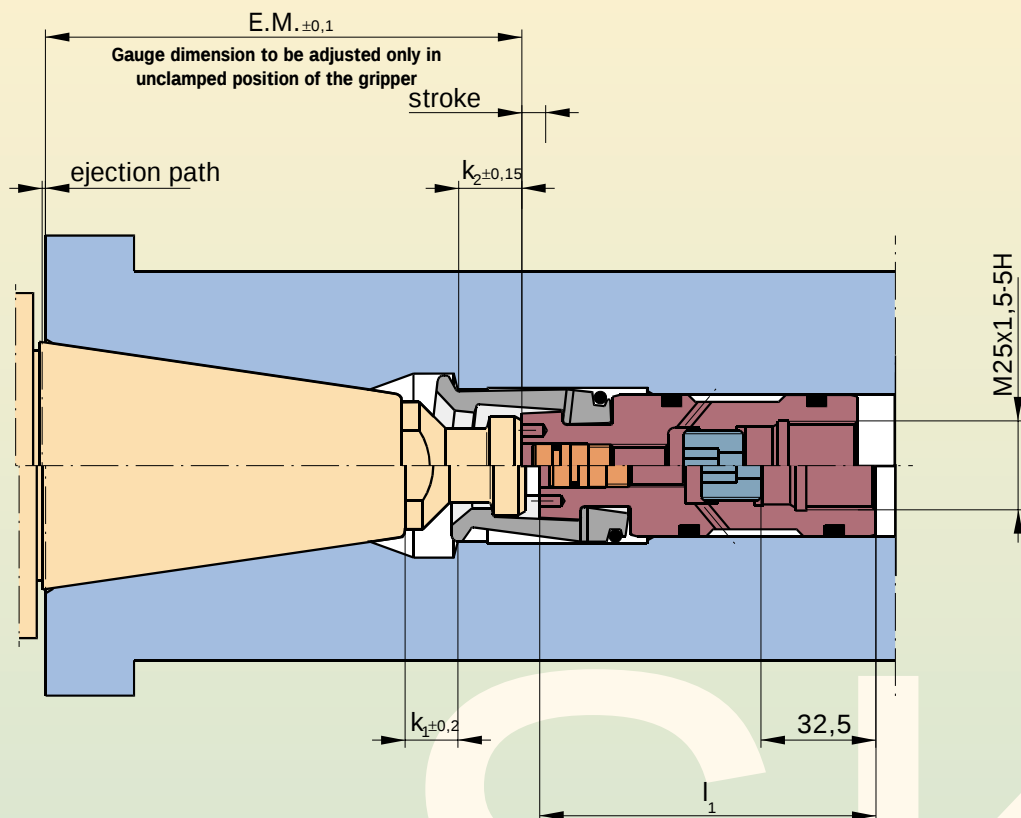
Technical data for the combination
inside spindle intensifier - rotary
union/unclamp unit in ES/IS-power
drawbar



tool standard		code
DIN 69871/69872	ISO 7388/1/2 Typ A	A1
ANSI B 5.50 - 78	ISO 7388/1/2 Typ B	C1
medium transfer		
radial / axial transfer		4

Technical data for the combination
inside spindle intensifier - rotary
union/unclamp unit in ES/IS-power
drawbar

rated quantity		SK 50	
code		A1	C1
medium transfer		4	
[N]		25000	23000
[mm]	stroke	6	6
	ejection path	1	1
	reference gauge	134,6	126
	k_1	14,75	14,75
	k_2	18,1	9,5
	l_1	79,7	87,9
order no.	mounting tool	95.101.337.9.2	95.101.337.9.2



tool standard		code
DIN 69871/69872	ISO 7388/1/2 Typ A	A1
ANSI B 5.50 - 78	ISO 7388/1/2 Typ B	C1
medium transfer		
without transfer		1
axial transfer		2
radial transfer		3

Power drawbar and spindle contour for reinforced design upon request

rated quantity		SK 50 increased	
code		A1	C1
medium transfer		1 / 2 / 3	
[N]		35000	
[mm]	stroke	9	9
	ejection path	1	1
	reference gauge	134,6	134,6
	k ₁	14,75	14,75
	k ₂	18,1	9,5
	l ₁	94,6	103,2
order no.	mounting tool	95.101.336.9.2	95.101.336.9.2